

INDUSTRIAL CONTROL SWITCHBOARDS



## Location

Gold Coast, QLD

**Treatment Plant** 

### Description

Motor Control Centre for a sewage treatment plant centrifuge system in Gold Coast Queensland. This project was part of a \$150 million upgrade. The upgrade will expand on the existing plant and include new Preliminary Treatment Facilities, bioreactors and secondary clarifiers, disinfection system, water sludge thickening and dewatering.

#### **Features**

ABB ACS880 VSD's, 55kW and 22kW Form 3b enclosure, B&R 15.6 HMI, Remote IO panel

### Plinth:

75x50x6 Galvabond Steel Powdercoated X15 Orange

## Scope

Design, construction

# **Design Specifications:**

- IP54
- Indoor installation
- Rated Operating Voltage (Ue): 400VAC
- Current Rating (In): 125A
- Operating Frequency (Fn): 50Hz
- Rated Insulation Voltage (Ui): 600V
- Short Circuit Rating: 10kA
- · Earthing System: TN-S
- Form Rating: FORM 3b/4a
- Design Temp: 0-40°C

### **Enclosure Specifications:**

- External material: 2.0mm zincannel
- Mounting Panel Material: 1.6mm zincannel
- Powdercoated: X15 Orange
- · Escutcheon Colour: Gloss White
- Door Hinges: 316 SS Lift of pintle hinge
- Door & Escutcheon Lock: 8mm 316 stainless steel quarter turn square drives
- Cable Entry: Top Entry/Top Exit
- Gland Plate Material: 6.0mm Aluminium Plate
- Document Holder: A4 size on distribution door

